

Date: Monday, 06/11/2006 9:19:56 AM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D412-664-203
 Job Number : 29270
 Estimate Number : 10804
 P.O. Number :
 This Issue : 06/11/2006 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : LANDING GEAR
 Previous Run : 29190
 Written By :
 Checked & Approved By :
 Comment :

Part Number : D412664203
 Drawing Number : NCR 095
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 13/11/2006 Qty: 1 Um: Each

Additional Product

DARTTEL: 1-613-632-3336
FAX: 1-613-632-4443

TRANSPORT CANADA APPROVAL #09-89

| | | | |
|-------|--------------------|-----|-----------|
| PN | D412-664-203 | CHG | CHG003 |
| DESC | Crosstube Afr High | SIC | SH01-9 |
| LOT | D27263 | SIC | SR01298NY |
| MODEL | Roll 412 | SIC | |

MADE IN CANADA

Job Number:



Seq. #: Machine Or Operation:

De

1.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 D412-664-203
 RECORD B/N'S

B27263

06-10-27

2.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
 REMOVE SUPPORT D2896-1
 FROM CROSSTUBES AND LABEL SUPPORT
 WITH B/N OF CROSSTUBE IT CAME OFF OF

Support Scraped - Replace

IT 06-11-01



3.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
 REMOVE CENTRE ABRASION STRIP
 AND CLEAN OFF ALL ADHESIVE RESIDUE

IT 06-11-01



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Part Number: D412664203

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

195 06.11.01 (1)

| | | |
|-----|----------------|----------------|
| 5.0 | SPRAY PAINTING | SPRAY PAINTING |
|-----|----------------|----------------|



Comment: SPRAY PAINTING

RE-PAINT SECTION OF CROSSTUBE
BETWEEN THE TWO CHAFING SHIELDS
AS PER QSI 005

MM 06 11 23

(1)

| | | |
|-----|------|---------------------|
| 6.0 | QC14 | Inspect Spray Paint |
|-----|------|---------------------|



Comment: Inspect Spray Paint

07-01-04 (1)

| | | |
|-----|----------------|-------------------------|
| 7.0 | LANDING GEAR 1 | LANDING GEAR RESOURCE 1 |
|-----|----------------|-------------------------|



Comment: LANDING GEAR RESOURCE 1

INSTALL SUPPORT D2896-1
USING MAGNOBOND 6398 B
ENSURING B/N MATCHES CROSSTUBE
AS PER DSI 9357
REPLACE CLAMPS
2 X MS21920-30
ADD RUBBER CUSHION
2 X D2182B (D2182B058) B

B29705 RT 07-01-10

M102437

per CHG 005

102931

26472

RT 07-01-04

| | | |
|-----|-----------|--------------------------|
| 8.0 | MS2192030 | clamp(per MIL-DTL-8783C) |
|-----|-----------|--------------------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

clamp(per MIL-DTL-8783C)

M102431

RT 07-01-09

| | | |
|-----|--------|--------------------------|
| 9.0 | D2182B | Neoprene Cushion-.750 bl |
|-----|--------|--------------------------|



Comment: Qty.: 0.9600 f(s)/Unit Total: 0.9600 f(s)

Neoprene Cushion-.750 bl

B26472

RT 07-01-09

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Machine Or Operation:

Description :

10.0

QC5

INSPECT WORK TO CURRENT STEP



07-01-09 (1)



Comment: INSPECT WORK TO CURRENT STEP

11.0

QC6

DIMENSIONAL CHECK



07-01-09 (1)



Comment: DIMENSIONAL CHECK

12.0

PACKAGING 1

PACKAGING RESOURCE #1



07/01/10 Nut



07/01/10

Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP

add 2 copy of DSI 9357 to paper work

13.0

QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

07/01/10

Job Completion



07/01/10